



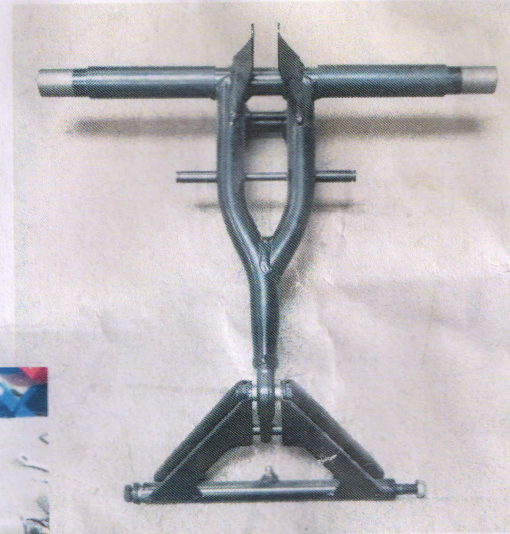
Ski Doo XM/850 T-MX (T-Motion delete Kit) Installation Instructions

Part #SDTMX400-10

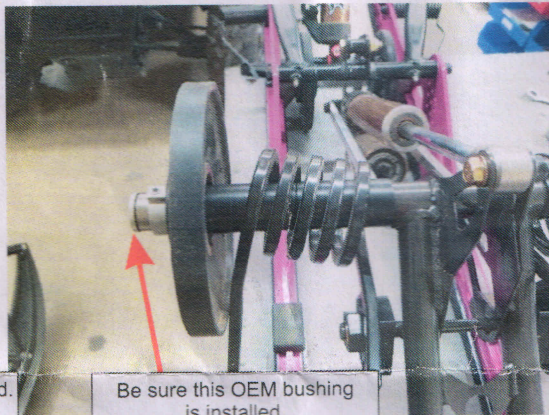
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1. Remove existing rear scissor in rear suspension.
Remove rear torque arm.

2. The new torque arm installs the same way the OEM arm was installed. The wheels, adjuster blocks, springs, threaded inserts, etc all can be removed from the OEM torque arm and installed on the new Skinz torque arm. Be sure to install the new bushings included in kit for the ends of the tube before installing the OEM threaded inserts.



Be sure this new bushing is installed.
Included in kit.

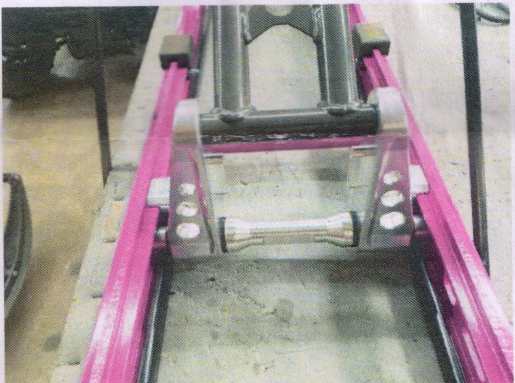


Be sure this OEM bushing
is installed.



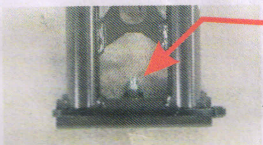
3. After you have the new torque arm installed in the rear suspension, install the new billet lower scissor in place using the hardware included in the kit and already on the scissor. The upper scissor bolt is a long through bolt. The lower bolts are M8x40mm long bolts. Install with a small amount of medium Loctite. Be sure bushings are in place as they were in the package.

Note:
The new lower scissor comes with new hardware included.



4. There are new suspension stops included in the kit. There are 2 - M8x25mm bolts included in the kit. Install the suspension stops as shown in the two pictures to the right. Use a small amount of medium Loctite on the bolts. Tighten all hardware.

Note: After running the machine 5-10 miles, check all hardware.
Check periodically during the season.



Note:
During assembly, grease cross shafts and periodically add grease to the grease zerk on the upper cross tube on the scissor.

